


DART AEROSPACE LTD		Work Order:	23883
Description: <i>Net Plate Assembly</i>		Part Number:	D2872-045
Dwg: D2872		Qty:	2
		Page of	

Step	Location	Procedure	By	Date	Qty.
1	DC	Issue Traveler			
2	MV	Cut Blanks: .750" x .375 x 2.700" Long. Mat: 6061-T6 QQ-A-200/B OR QQ-A-225/B (M6061T6B .750 x .375) Batch: 17321 5208	me	05/07/26	2
3	MV	Machine as per folio 549 of Dwg D2872	me	05/07/26	2
4	QC2	Inspect Parts as they come off	me	05/07/26	2
5	QC8	Second Check	PL	05/07/27	2
6	RA Debur	Debur	me	05/07/27	2
7	QA	C'Sink as per Dwg D2872	JD	05/07/27	2
8	QC5	Inspect Work to Step # 7	JL	05/07/27	2
9	FP	Chemical Conversion as per Part. QSI 0054.1.	JD	05/07/27	2
10	QC3	Inspect Chemical Conversion	JL	05/07/27	2

Rev	Date	Change	Revised By	Approved

DART AEROSPACE LTD		Work Order:	
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Rev	Date	Change	Revised By	Approved

DART AEROSPACE LTD		Work Order:	23883
Description: RADIUS BLOCK		Part Number:	D2872-5
Inspection Dwg: D2872 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article
 ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.50	$\pm .030$	2.501	✓			
1.000	$\pm .005$	1.000	✓			
0.875	$\pm .005$	0.875	✓			
0.250	$\pm .005$	0.251	✓			
1.000	$\pm .005$	1.000	✓			
2.000	$\pm .005$	2.000	✓			
0.128	$\pm .005$	0.130	✓			
0.316	$\pm .005$	0.316	✓			
0.269	$\pm .005$	0.270	✓			
0.750	$\pm .010$	0.752	✓			
0.656	$\pm .010$	0.647	✓			
R0.02	$\pm .030$	R0.025	✓			
0.141	$\pm .010$	0.138	✓			
0.139	$\pm .010$	0.137	✓			
0.250	$\pm .010$	0.248	✓			

Measured by: <i>mf</i>	Audited by: <i>KG</i>	Prototype Approval: <i>PH</i>
Date: 05/07/27	Date: 05.07.27	Date: 05.07.27

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	